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## Solid solutions formation in Sr-K-Ca-Na-Cu-O system

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## Abstract

The synthesis and some experimental results of the new system:  $(Sr, K)_{1-x}(Ca, Na)_x Cu_n O_{2\pm z}$  are shown. The series of polycrystalline samples with x up to 1.0 (n = 1, 2), were prepared by solid-state reaction at different temperatures (750–990°C), in air and at ambient pressure below melt temperature. Single-phase solid solutions are observed for  $0.0 \le x \le 0.5$  at 750°C (n = 1) and for  $0.0 \le x \le 0.1$  at 780°C (n = 2). Both single phases are isostructural to the Cu<sub>2</sub>SrO<sub>3</sub> compound, with an orthorhombic unit cell. The compositions in the range  $0.6 \le x \le 1.0$  (n = 1) have different crystalline structures and those in the range  $0.2 \le x \le 0.5$  (n = 2) show the presence of non-reacted CuO. Also, characterization studies by scanning electron microscopy and differential thermal analysis are shown. © 2000 Elsevier Science B.V. All rights reserved.

Keywords: Differential thermal analysis; Scanning electron microscopy; Synthesis; X-ray powder diffraction

Cuprate systems have received considerable attention over the last 13 years, due to the observation of hightemperature superconductivity in these systems [1]. This research improved our knowledge of the chemistry of cuprates and brought to light some remarkable results. For example, using a high-pressure technique, Azuma et al. [2] reported the synthesis of SrCuO<sub>2</sub> with a transition temperature  $T_c$  up to 100 K and Uehara et al. [3] succeeded in the preparation of structures with higher numbers of layers such as (CO<sub>3</sub>)Sr<sub>2</sub>Ca<sub>n-1</sub>Cu<sub>n</sub>O<sub>2n</sub> system reaching a  $T_c = 115$  K for the third layer compound. In this report, we present the synthesis and characterization of the new cuprate system (Sr, K)<sub>1-x</sub>(Ca, Na)<sub>x</sub>Cu<sub>n</sub>O<sub>2+z</sub> ( $x \le 1$ ; n = 1,2).

Samples were synthesized from mixtures of high-purity SrCO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>, CaCO<sub>3</sub>, Na<sub>2</sub>CO<sub>3</sub> and CuO, which were subjected to two heat treatments at 720°C and 750°C for n = 1 and at 720°C and 780°C for n = 2, in air, for 20 h, with intermediate regrinding and then cooled slowly inside a furnace. Prior to weighing, carbonates were preheated for a few minutes at 100°C to completely

dehydrate the samples. The proper amount of  $K_2CO_3$  was weighed in a glove bag filled with Ar gas to avoid its contamination and decomposition.

The system was examined by powder X-ray diffraction (XRD), differential thermal analysis (DTA) and scanning electron microscopy (SEM). The XRD analysis was done at room temperature in a SIEMENS D5000 diffractometer, with Cu K<sub>a1</sub> radiation and a graphite monochomator. DTA was performed with a TA Instruments 2910, with  $\Delta T = \pm 0.001^{\circ}$ C resolution. For the SEM analysis we used a Leica-Cambridge equipment model Stereoscan 440, equipped with an Oxford/Link System electron probe microanalyser (EPMA).

A single-phase solid solution was obtained in the system:  $(Sr, K)_{1-x}(Ca, Na)_x Cu_n O_{2\pm z}$  at 750°C for n = 1( $0.0 \le x \le 0.5$ ) [4] and at 780°C for n = 2 ( $0.0 \le x \le 0.1$ ), both in air and at ambient pressure. Analyzing the XRD pattern of the  $(Sr, K)_{0.9}(Ca, Na)_{0.1}Cu_2 O_{2\pm z}$  composition (Fig. 1), we observed that it is isostructural to the one for Cu<sub>2</sub>SrO<sub>3</sub> compound reported by Klockow Eysel in JCPDS-ICDD file No. 39-0250, which has an orthorhombic unit cell. All the lines of the diffractogram have a shift to high angles (2 $\theta$ ), due to the substitution of different cations in the crystalline structure.

The differential thermal analysis for the  $(Sr, K)_{0.9}(Ca, Na)_{0.1}Cu_2O_{2\pm z}$  composition gives several

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Fig. 1. XRD of the single phase for x = 0.1 (n = 2).



Fig. 2. SEM of single phase for x = 0.1 (n = 2).

endothermic changes in the curve between  $89^{\circ}$ C and  $202^{\circ}$ C, associated with the loss of water molecules. A step at 651°C is also observed corresponding to the carbonate decomposition.

In Fig. 2, we show a SEM micrograph for a concentration of x = 0.1 and n = 2 taken from a sintering pellet. The sample shows most of the grains sizes within the range of 2–10 µm. With a reaction time of 20 h, the energy dispersive X-ray (EDX) analysis indicates that all cations are present at 780°C. It was also observed that a relatively small increase in temperature of synthesis temperature, from 780°C to 790°C – results in the partial loss of K and Na cations.

In summary, we have determined and characterized the formation of two solid solutions in the  $(Sr, K)_{1-x}(Ca, Na)_x Cu_n O_{2\pm z}$  system; for n = 1 $(0.0 \le x \le 0.5)$  and for n = 2  $(0.0 \le x \le 0.1)$ . The structure of these solid solutions is orthorhombic.

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